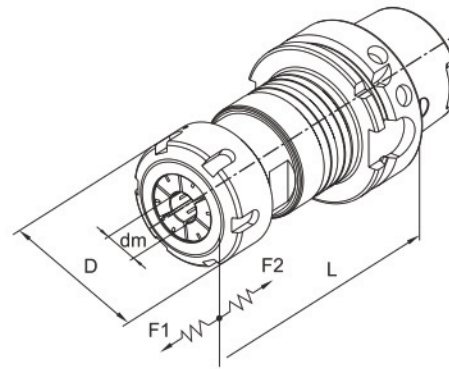
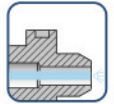


AUTOMATIC MICRO-COMPENSATION TAPPING CHUCK

- Compensation capacity $\pm 0.5\text{mm}$.
- Precision producing true thread with quality surface.
- Improving effectiveness and tap life time.
- For NC machines and machining center.
- For right hand and left hand thread.

DIN
69893-1
Form A



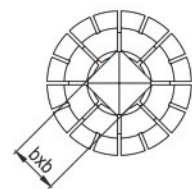
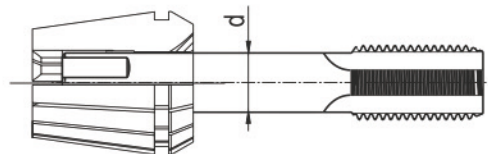
Order No.	Model	SHANK	capacity	Size(mm)					Nuts	for Collets
				D	dm	L	F1	F2		
111-13-401	HSK63A-V20-100	HSK-A63	M4-M12(No.8-7/16")	34	3-10	100	0.5	0.5	CN20HS	ER20
111-13-601	HSK100A-V20-110	HSK-A100	M4-M12(No.8-7/16")	34	3-10	110	0.5	0.5	CN20HS	ER20
111-13-402	HSK63A-V32-120	HSK-A63	M4-M20(No.8-3/4")	50	3-16	120	0.5	0.5	CN32B	ER32
111-13-602	HSK100A-V32-130	HSK-A100	M4-M20(No.8-3/4")	50	3-16	130	0.5	0.5	CN32B	ER32

Optional accessories:	V20	V32
oolant Nuts	CN20C	CN32C
Sealing Disk	DER20C	DER32C
Wrench for Nut	W30D	YER32B
Wrench for fixing	W24D	W36D

Optional accessories:	Dh=63	Dh=100
Coolant tubes	TU-HSK63	TU-HSK100
Coolant tube Wrench	W-HSK63	W-HSK100

ER TAP COLLET

- Special design with internal square drive for machine taps.



Order No.	Modle	For taps				
		Shank d(mm)	Square b(mm)	ISO529/ISO2283	DIN374/DIN376	JISB4430
100-13-201	ER20-6.3B5	6.3	5	M8	M8	M6/M8
100-13-202	ER20-7B5.5	7	5.5	-	M10	M10
100-13-203	ER20-8B6.3	8	6.3	M10	-	-
100-13-204	ER20-8.5B6.5	8.5	6.5	-	-	M12
100-13-205	ER20-9B7.1	9	7.1	M12	M12	-
100-13-301	ER32-6.3B5	6.3	5	M8	M8	M6/M8
100-13-302	ER32-7B5.5	7	5.5	-	M10	M10
100-13-303	ER32-8B6.3	8	6.3	M10	-	-
100-13-304	ER32-8.5B6.5	8.5	6.5	-	-	M12
100-13-305	ER32-9B7.1	9	7.1	M12	M12	-
100-13-306	ER32-12B9	12	9	-	M16	-
100-13-307	ER32-12.5B10	12.5	10	M16	-	M16
100-13-308	ER32-14B11.2	14	11.2	M18/M20	M18	M18
100-13-309	ER32-15B12	15	12	-	-	M20
100-13-310	ER32-16B12	16	12	-	M20	-